



HOLEX Clever Tap machine tap, uncoated, UNF: 3/4-16



Order data

Order number	133404 3/4-16
GTIN	4067263161981
Item class	12H

Description

Version:

With spiral point.

HOLEX Clever Tap:

Sturdy tap for conventional standard applications. High-quality HSS-E tool material and geometry for steels. Surface: Bronze-coloured tempered thread profile.

Application:

For UNF uniform fine threads ASME – B1.1.

Technical description

Thread Ø	19.05 mm
Threads per inch	16
Standard	DIN 374
Shank Ø D _s	14 mm
Number of clamping slots	3
Tapping hole Ø	17.5 mm
Tool material	HSS E
Thread depth	57.15 mm
Thread type	UNF
Thread pitch	1.588 mm
Shank square □	11 mm

Thread size	3/4-16 UNF
Overall length L	110 mm
Number of cutting edges Z	3
Series	CleverTap
Coating	uncoated
Flank angle	60 degrees
Tolerance class	2B
Taper lead form	B
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3×D for through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Taps

User data

	Suitability	V _c	ISO code
Aluminium	suitable only under restricted conditions	13 m/min	N
Aluminium (short chipping)	suitable only under restricted conditions	13 m/min	N
Steel < 500 N/mm ²	suitable	12 m/min	P
Steel < 750 N/mm ²	suitable	12 m/min	P
Steel < 900 N/mm ²	suitable only under restricted conditions	6 m/min	P
Oil	suitable		
wet maximum	suitable		

